

## CHLORINE-FREE HONING OIL

**HONILO™ 980** is a low viscosity, transparent, red-colored oil used in a wide variety of honing operations. **HONILO™ 980** contains a fatty oil making it suitable for most heavy duty operations. **HONILO™ 980** provides free cutting action without loading the stones and provides a very high degree of cooling.

### KEY PERFORMANCE BENEFITS

- v Improves surface finish
- v Eliminates scoring
- v Increases stock removal rate
- v Reduces operating time
- v Minimizes stone cracking
- v Minimizes fire risk
- v Improves shop hygiene

### TYPICAL PHYSICAL AND CHEMICAL CHARACTERISTICS

|                                    |                 |
|------------------------------------|-----------------|
| Appearance                         | Clear red fluid |
| Specific Gravity @ 60° F (15.5° C) | 0.855           |
| Viscosity, SUS @ 100° F (38° C)    | 41.2            |
| Bulk Density (lbs/gal)             | 7.12            |
| Flash Point, COC                   | 234° F (112° C) |
| Copper Corrosion - ASTM 130        | 1B              |

All reasonable care has been taken to ensure that the information contained in this publication is accurate as of the date of printing. However, such information may, nevertheless, be affected by changes in the blend formulation occurring subsequent to the date of printing. Material Safety Data Sheets are available for all Castrol Industrial North America Inc. products. The MSDS must be consulted for appropriate information regarding storage, safe handling and disposal of a product.

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